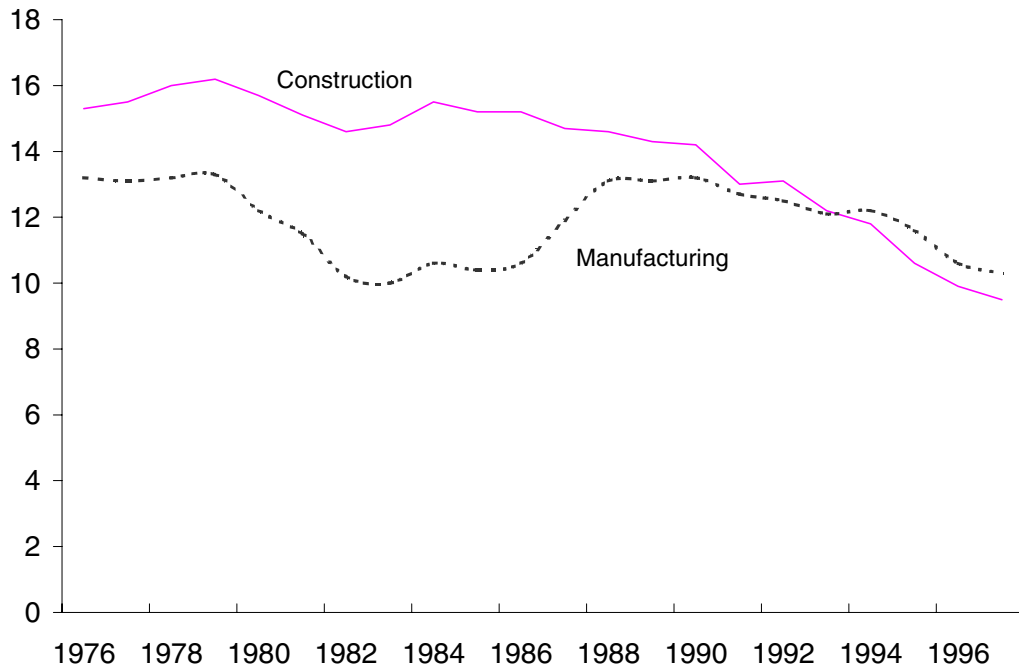


**CHART 1. Total recordable case rates<sup>1</sup> for injuries and illnesses in manufacturing and construction industries, 1976-97**

Total recordable case rate



<sup>1</sup> The incidence rates represent the number of injuries and illnesses per 100 full-time workers and were calculated as  $(N/EH) \times 200,000$ , where:

N = number of injuries  
EH = total hours worked by all employees during the calendar year  
200,000 = base for 100 equivalent full-time workers (working 40 hours per week, 50 weeks per year)